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1. IDENTIFICATION OF THE SUBSTANCE/PREPARATION AND OF THE COMPANY/UNDERTAKING

Product identifier

Product code **16154**
 Product name **Halftone Black Dense (MTR)**
 Product category **1600 PowerPrint® Series UV Screen Ink**

Other means of identification

Synonyms None

Recommended use of the chemical and restrictions on use

Recommended use Printing operations

Details of the supplier of the safety data sheet

UNITED STATES	UNITED KINGDOM
Nazdar Company	Nazdar Limited
8501 Hedge Lane Terrace	Barton Road
Shawnee, KS 66227	Heaton Mersey
Tel: 1-913-422-1888	Stockport, England SK4 3EG
Tel: 1-800-677-4657	Tel: +44 161 442 2111
Fax: 1-913-422-2294	
www.nazdar.com	

Emergency telephone number

USA: Chemtrec: 1-800-424-9300
 Outside USA: Chemtrec: 1-703-527-3887
 24 Hour Emergency Phone Number

2. HAZARDS IDENTIFICATION

Classification

Skin Corrosion/irritation	Category 2 - (H315)
Serious eye damage/eye irritation	Category 2 - (H319)
Skin sensitization	Category 1 - (H317)
Reproductive toxicity	Category 2 - (H361)

Label elements



Signal Word
Warning

Hazard Statements

H315 - Causes skin irritation
 H317 - May cause an allergic skin reaction
 H319 - Causes serious eye irritation

H361 - Suspected of damaging fertility or the unborn child

P280 - Wear eye protection/ face protection

P280 - Wear protective gloves/protective clothing/eye protection/face protection

Hazards not otherwise classified (HNOC)

No information available.

3. COMPOSITION/INFORMATION ON INGREDIENTS

Mixture

Component	CAS-No	Weight %	Trade Secret	Note
Acrylated Monomer	Trade Secret	10 - 30	*	
Glycol Ether Acrylate	Trade Secret	10 - 30	*	
Acrylated Monomer	Trade Secret	10 - 30	*	
Photoinitiator	Trade Secret	1 - 5	*	
Carbon black	1333-86-4	1 - 5	*	
Triethanolamine	102-71-6	1 - 5	*	
Photoinitiator	Trade Secret	1 - 5	*	

*The exact percentage (concentration) of composition has been withheld as a trade secret.

4. FIRST AID MEASURES

Description of first aid measures

General Advice

Show this safety data sheet to the doctor in attendance.

Eye Contact

Immediately flush with plenty of water. After initial flushing, remove any contact lenses and continue flushing for at least 15 minutes. Get medical attention if irritation develops and persists.

Skin Contact

Wash off immediately with soap and plenty of water for at least 15 minutes. Remove contaminated clothing. If irritation (redness, rash, blistering) develops, get medical attention.

Inhalation

Remove person to fresh air and keep comfortable for breathing. If breathing is irregular or stopped, administer artificial respiration. Get medical attention immediately.

Ingestion

DO NOT induce vomiting. Never give anything by mouth to an unconscious person. Call a physician or poison control center immediately.

Most important symptoms and effects, both acute and delayed

None under normal use conditions.

Indication of any immediate medical attention and special treatment needed

Notes to Physician

Treat symptomatically.

5. FIRE-FIGHTING MEASURES

Suitable Extinguishing Media

Foam. Carbon dioxide (CO₂). Dry chemical. Water spray. Use extinguishing measures that are appropriate to local circumstances and the surrounding environment.

Unsuitable Extinguishing Media

No information available.

Specific Hazards Arising from the Chemical

Thermal decomposition can lead to release of irritating gases and vapors. May emit toxic fumes under fire conditions. Hazardous polymerization may take place during a fire due to heat. Closed containers could violently rupture.

Protective Equipment and Precautions for Firefighters

As in any fire, wear self-contained breathing apparatus pressure-demand, MSHA/NIOSH (approved or equivalent) and full

protective gear. Cool containers / tanks with water spray. Sealed containers may rupture when heated.

6. ACCIDENTAL RELEASE MEASURES

Personal precautions, protective equipment and emergency procedures

Personal Precautions Remove all sources of ignition. Ventilate the area. Avoid contact with eyes, skin and clothing. Avoid breathing dust or vapor. Evacuate personnel to safe areas. Keep people away from and upwind of spill/leak.

Environmental precautions

Prevent product from entering drains. Prevent further leakage or spillage if safe to do so. Keep out of drains, sewers, ditches and waterways. Local authorities should be advised if significant spillages cannot be contained.

Methods and material for containment and cleaning up

Contain spillage, and then collect with non-combustible absorbent material, (e.g. sand, earth, diatomaceous earth, vermiculite) and place in container for disposal according to local / national regulations (see section 13). Use clean non-sparking tools to collect absorbed material.

7. HANDLING AND STORAGE

Precautions for safe handling

Handling Use personal protective equipment as required. Do not eat, drink or smoke when using this product. Ensure adequate ventilation.

Conditions for safe storage, including any incompatibilities

Storage Keep at temperatures between 18°-32°C (65°-90°F). Keep containers tightly closed in a dry, cool and well-ventilated place. Keep container closed when not in use. Keep out of the reach of children. Protect from direct sunlight. Keep away from open flames, hot surfaces and sources of ignition.

Incompatible Products Strong acids. Strong bases. Strong oxidizing agents. Reducing agent.

8. EXPOSURE CONTROLS/PERSONAL PROTECTION

Control parameters

Exposure limits

Component	ACGIH TLV
Carbon black 1333-86-4	TWA: 3 mg/m ³ (inhalable fraction)
Triethanolamine 102-71-6	TWA: 5 mg/m ³

Component	OSHA PEL
Carbon black 1333-86-4	TWA: 3.5 mg/m ³

Component	Ontario TWAEV
Carbon black 1333-86-4	TWA: 3.5 mg/m ³
Triethanolamine 102-71-6	TWA: 0.5 ppm TWA: 3.1 mg/m ³

Component	Mexico OEL (TWA)
Carbon black 1333-86-4	TWA/LMPE-PPT: 3.5 mg/m ³ STEL/LMPE-CT: 7 mg/m ³

Appropriate engineering controls

Engineering Measures Provide a good standard of general ventilation. Natural ventilation is from doors, windows etc. Controlled ventilation means air is supplied or removed by a powered fan. Users are advised to consider national Occupational Exposure Limits or other equivalent values. In case of insufficient ventilation, wear suitable respiratory equipment.

Individual protection measures, such as personal protective equipment

Eye/face Protection Wear safety glasses with side shields (or goggles). If splashes are likely to occur. Wear suitable face shield. Ensure that eyewash stations and safety showers are close to the workstation location.

Skin Protection Wear impervious protective clothing, including boots, gloves, lab coat, apron or coveralls, as appropriate, to prevent skin contact.

Respiratory Protection If exposure limits are exceeded or irritation is experienced, NIOSH/MSHA approved respiratory protection should be worn. Respiratory protection must be provided in accordance with current local regulations.

General Hygiene Considerations Handle in accordance with good industrial hygiene and safety practice. Wash hands before eating, drinking or smoking. Wash contaminated clothing before reuse. Avoid contact with eyes, skin and clothing. Wear suitable gloves and eye/face protection. Regular cleaning of equipment, work area and clothing is recommended.

9. PHYSICAL AND CHEMICAL PROPERTIES

Information on basic physical and chemical properties

Physical State	Liquid	Appearance	Colored Liquid
Odor	Mild Sweet Acrylic	Odor Threshold	No information available

<u>Property</u>	<u>Values</u>	<u>Remarks • Method</u>
pH		No data available
Melting point/freezing point		No data available
Boiling point/Boiling Range	> 149 °C / 300 °F	
Flash Point	> 94 °C / > 201 °F	Pensky Martens Closed Cup (PMCC)
Evaporation rate		No data available
Flammability Limit in Air		
Upper flammability limit		No data available
Lower flammability limit		No data available
Vapor Pressure		No data available
Vapor Density		No data available
Specific Gravity	1.11	
Water Solubility		No data available
Solubility in other solvents		No data available
Partition coefficient: n-octanol/water		No data available
Autoignition Temperature		No data available
Decomposition temperature		No data available
Kinematic viscosity		No data available
Dynamic viscosity		No data available

Explosive Properties	No data available
Oxidizing Properties	No data available

Other Information

Photochemically Reactive	No
Weight Per Gallon (lbs/gal)	9.22

VOC by weight % (less water)	VOC by volume % (less water)	VOC lbs/gal (less water)	VOC grams/liter (less water)
0-1	No information available	0-1	0-1

10. STABILITY AND REACTIVITY

Reactivity

No information available.

Chemical stability

Stable under normal conditions.

Possibility of Hazardous Reactions

None under normal processing. Do not store for longer periods at temperatures above 93°C (200°F).

Conditions to avoid

Temperatures above 93 °C / 200 °F. Protect from direct sunlight. Keep away from open flames, hot surfaces and sources of ignition.

Incompatible materials

Strong acids. Strong bases. Strong oxidizing agents. Reducing agent.

Hazardous Decomposition Products

Thermal decomposition can lead to release of irritating gases and vapors. Carbon dioxide (CO₂). Carbon monoxide.

11. TOXICOLOGICAL INFORMATION

Information on likely routes of exposure

Inhalation	There is no data for this product.
Eye Contact	There is no data for this product.
Skin Contact	There is no data for this product.
Ingestion	There is no data for this product.

Component	Oral LD50
Acrylated Monomer	5 g/kg (Rat)
Glycol Ether Acrylate	4660 µL/kg (Rat)
Acrylated Monomer	5190 µL/kg (Rat)
Carbon black 1333-86-4	>15400 mg/kg (Rat)
Triethanolamine 102-71-6	4190 mg/kg (Rat)

Component	LD50 Dermal
Acrylated Monomer	3600 µL/kg (Rabbit)
Glycol Ether Acrylate	2540 µL/kg (Rabbit)
Acrylated Monomer	5000 mg/kg (Rabbit)
Carbon black 1333-86-4	>3 g/kg (Rabbit)
Triethanolamine 102-71-6	>16 mL/kg (Rat) >2000 mg/kg (Rabbit)

Information on toxicological effects

Symptoms There is no data for this product.

Delayed and immediate effects as well as chronic effects from short and long-term exposure

Skin corrosion/irritation There is no data for this product.
Eye damage/irritation There is no data for this product.
Irritation There is no data for this product.

Corrosivity There is no data for this product.
Sensitisation There is no data for this product.
Mutagenic Effects There is no data for this product.
Reproductive Effects There is no data for this product.
STOT - single exposure There is no data for this product.
STOT - repeated exposure There is no data for this product.
Chronic Toxicity There is no data for this product.
Aspiration hazard There is no data for this product.
Carcinogenicity The table below indicates whether each agency has listed any ingredient as a carcinogen.

Component	ACGIH
Carbon black 1333-86-4	A3

Component	IARC
Carbon black 1333-86-4	Group 2B

Component	OSHA
Carbon black 1333-86-4	X

Numerical measures of toxicity - Product Information

The following values are calculated based on chapter 3.1 of the GHS document

ATEmix (oral) 13,570.00 mg/kg
ATEmix (dermal) 21,281.00 mg/kg mg/l

12. ECOLOGICAL INFORMATION

Ecotoxicity

None known

0% of the mixture consists of components(s) of unknown hazards to the aquatic environment

Component	Algae/aquatic plants
Triethanolamine 102-71-6	96h EC50 Desmodesmus subspicatus: 169 mg/L 72h EC50 Desmodesmus subspicatus: 216 mg/L

Component	Fish
Triethanolamine 102-71-6	96h LC50 Pimephales promelas: 10600 - 13000 mg/L [flow-through] 96h LC50 Lepomis macrochirus: 450 - 1000 mg/L [static] 96h LC50 Pimephales promelas: >1000 mg/L [static]

Component	Crustacea
Carbon black 1333-86-4	24h EC50 Daphnia magna: >5600 mg/L
Triethanolamine 102-71-6	24h EC50 Daphnia magna: 1386 mg/L

Persistence and Degradability

No information available.

Bioaccumulation

No information available.

Component	Partition coefficient
Triethanolamine 102-71-6	-2.53

Other adverse effects

No information available

13. DISPOSAL CONSIDERATIONS

Waste treatment methods

Waste Disposal Methods

Contain and dispose of waste according to local regulations.

Contaminated Packaging

Empty containers should be taken to an approved waste handling site for recycling or disposal.

14. TRANSPORT INFORMATION

DOT

Not regulated

Proper Shipping Name

Printing Ink

ICAO / IATA / IMDG / IMO

Not Regulated

Proper Shipping Name

Printing Ink

15. REGULATORY INFORMATION

International Inventories

All components are listed on the TSCA Inventory. For further information, please contact: Supplier (manufacturer/importer/downstream user/distributor).

U.S. Federal Regulations

SARA 313

Section 313 of Title III of the Superfund Amendments and Reauthorization Act of 1986 (SARA). This product contains a chemical or chemicals which are subject to the reporting requirements of the Act and Title 40 of the Code of Federal Regulations, Part 372.

Component	CAS-No	Weight %	SARA 313 - Threshold Values
Glycol Ether Acrylate	Trade Secret	10 - 30	1.0

The above glycol ether acrylate is considered a reactive chemical in ultraviolet curable inks. Once initiated by a high dose of ultraviolet light, this glycol ether acrylate rapidly polymerizes (i.e. hardens) and becomes part of the ink film. The polymerization process of UV curable inks is measured in milliseconds.

Clean Air Act, Section 112 Hazardous Air Pollutants (HAPs) (see 40 CFR 61)

This product contains the following substances which are listed hazardous air pollutants (HAPS) under Section 112 of the Clean Air Act:

Component	CAS-No	Weight %
Glycol Ether Acrylate	Trade Secret	10 - 30

U.S. State Regulations

Component	Massachusetts Right To Know
Carbon black 1333-86-4	X
Triethanolamine 102-71-6	X

Component	Minnesota Right To Know
Acrylated Monomer	X
Acrylated Monomer	X
Carbon black 1333-86-4	X
Triethanolamine	X

102-71-6	
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Component	New Jersey Right To Know
Glycol Ether Acrylate	X
Carbon black 1333-86-4	X
Triethanolamine 102-71-6	X

Component	Pennsylvania Right To Know
Glycol Ether Acrylate	X
Carbon black 1333-86-4	X
Triethanolamine 102-71-6	X

California Prop. 65

This product contains chemical(s) known to the State of California to cause cancer and/or to cause birth defects or other reproductive harm

Component	California Prop. 65
Carbon black	Carcinogen

This product contains carbon black in a non-respirable form. Inhalation of carbon black is unlikely to occur from exposure to this product

Canada

Component	NPRI - National Pollutant Release Inventory
Triethanolamine 102-71-6	Part 4 Substance as set out in Section 65 of the List of Toxic Substances in Schedule 1 of the Canadian Environmental Protection Act, 1999

16. OTHER INFORMATION

HMIS:	Health	Flammability	Reactivity	Personal Protection
	2	1	1	X

Key or legend to abbreviations and acronyms used in the safety data sheet

Legend - Section 8: EXPOSURE CONTROLS/PERSONAL PROTECTION

- TWA TWA (time-weighted average)
- STEL STEL (Short Term Exposure Limit)
- Ceiling Maximum limit value

ACGIH: (American Conference of Governmental Industrial Hygienists)

- A1 - Known Human Carcinogen
- A2 - Suspected Human Carcinogen
- A3 - Animal Carcinogen

IARC: (International Agency for Research on Cancer)

- Group 1 - Carcinogenic to Humans
- Group 2A - Probably Carcinogenic to Humans
- Group 2B - Possibly Carcinogenic to Humans

NTP: (National Toxicity Program)

- Known - Known Carcinogen
- Reasonably Anticipated to be a Human Carcinogen

OSHA: (Occupational Safety & Health Administration)

- X - Present

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Disclaimer

The information provided in this Safety Data Sheet is correct to the best of our knowledge, information and belief at the date of its publication. The information given is designed only as a guidance for safe handling, use, processing, storage, transportation, disposal and release and is not to be considered a warranty or quality specification. The information relates only to the specific material designated and may not be valid for such material used in combination with any other materials or in any process, unless specified in the text.

End of MSDS